## HANDHELD ABRASIVE WHEEL SAFETY

Handheld or portable abrasive wheels, grinders, and cutting discs can be very dangerous. Ensure you are suitably trained in their use before operation.









## **Top Safety Tips for Portable Grinders**

- Suitable guards must be in place and used.
- Ensure wheel is used at correct speed.
- Ensure wheel is in a good condition before use. Never use a cracked wheel.
- Always wear suitable personal protection equipment (PPE).
- Ensure work area is free from trip hazards.
- Do not operate grinders on wet floors.
- Do not operate grinders near flammables.
- Use both hands when holding the grinder.
- Use racks/hooks to store grinders.
- Do not leave plugged in when not in use.
- Run newly mounted wheels at operating speed for 1 minute before grinding.
- Do not clamp portable grinders in a vice for grinding hand-held work.
- Do not use any liquid coolants with portable grinders.
- Do not force wheels onto the wrong sized grinder or change the mounting hole.
- Do not over-tighten the mounting nut.

For more information, check the Health and Safety Executive's Guidance Document: HSG17 - Safety in the Use of Abrasive Wheels



