## **QUICK GUIDE TO MACHINE SAFETY**

Safety is <u>not</u> an afterthought. Your safety is a priority. Work safe, go home safe.



Lock-off, tag-off, test-off (LOTOTO) must <u>always</u> be carried out before working on, or maintaining, equipment and machinery. Make sure you are competent in LOTOTO procedures, and have your own personal lock.



Guards on machines are there for a reason - to protect you from serious injury, and even fatality. When working on, or maintaining, equipment and machinery, guards can <u>only</u> be removed once the machine has been safely isolated, and <u>must</u> be properly reinstated before the machine is re-energised.



Do <u>not</u> attempt to remove, defeat, or alter safety devices that are designed for your protection. You could cause serious injury to yourself, or others.



PPE is your last line of defence against injury, and can be easily overcome or destroyed by a machine. No matter how many years experience you have, when it comes to you and a machine, the machine will always win.



